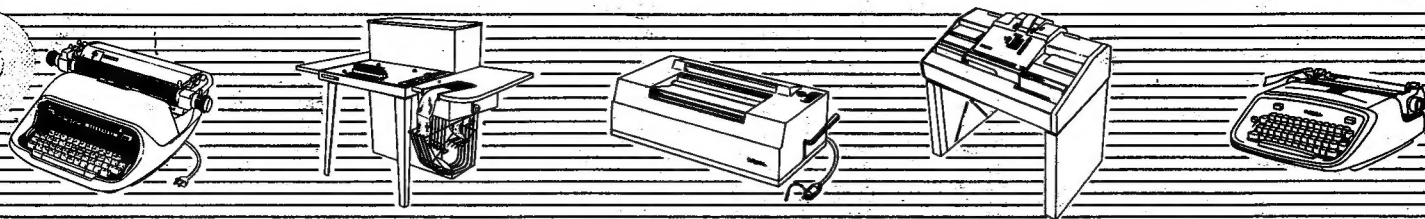


# ROYAL McBEE...



August 23, 1963  
Service Bulletin No. T-71 & D-89

## SERVICE BULLETIN

### ROYFAX SPECIAL PHOTOCOPIER

### STRIP BARRIER #SR-1557 INSTALLATION

When installing the Royfax No-Mix Cartridge, it is important that the Cartridge be positioned as far as possible to the right of the Pressure Plate facing front of the machine, to prevent a possibility of the Plastic Cartridge being pierced by the rotation of the Motor Fan.

Once the Plastic Cartridge is pierced, the developing fluid will escape and cause damage to personal clothing and surrounding furniture.

To avoid a possibility of the above occurrence, each District Office will be supplied with a quantity of Strip Barriers #SR-1557, which when installed as described on the reverse side, will prevent the Plastic Cartridge contacting the Motor Fan.

Royfax Special Photocopiers presently in process of shipment will include the Strip Barrier, enclosed in a paper bag, placed under the Outer Flap of the Shipping Carton.

Immediately upon receipt, the Strip Barriers are to be installed on all Royfax Special Photocopiers between serial numbers 50-101 and 50-801 that are in customer use and/or stock.

On machines above serial number 50-801, the Front Lance located on the Base will be positioned in front of the Fan, obviating the need for the Strip Barrier.

Additional Strip Barriers can be obtained through regular part order procedure.

#### Service Hint

After installing the Strip Barrier, check the position of the Motor Fan to determine that the Fan is as close to the Motor Housing as possible. If necessary, press the Motor Fan toward the Motor to overcome any possibility of the Fan contacting the Strip Barrier or Plastic Cartridge.

CUSTOMER SERVICE PLANNING -

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### Strip Barrier Installation Instructions

Remove the Housing and with the Actuator Rod in the off position, remove the Developing Tray with Cartridge.

Slide one end of Strip Barrier (4) around Rear Lance (1). Place the opposite end of Barrier (4) over Front Lance (3), and press down against the Base. Using Duck Bill Pliers squeeze the looped ends of Barrier (4) around the Front and Rear Lances (3) and (1).

Press Motor Fan (2) to the left as far as possible to prevent contact with Barrier (4). Install Tray with Cartridge and the Housing.

